DUPLEX 1500 to 9000

MultiEco-N Rooftop

All-purpose ventilation units

with counterflow heat exchangers

DUPLEX 1500-9000 MultiEco-N is a new generation of all-purpose ventilation units with counterflow heat recovery exchangers. The rooftop version of DUPLEX 1500-9000 MultiEco-N compact units are used for comfort ventilation, hot-air heating and cooling in small facilities, shop floors, stores, schools, restaurants, shops, sports and industrial halls.

They are suitable wherever efficient ventilation and possibly hot-air circulation ventilation and cooling must be provided at minimum running cost, i.e. the highest efficiency of heat recovery, low power input of fans and as little noise as possible.

DUPLEX MultiEco-N units are produced in compact (1500 to 6500 MultiEco-N) and semi-compact (7500 to 9000 MultiEco-N) version and contain two independently controlled EC fans with backward curved blades, a heat recovery exchanger with large heat-transfer surface and high efficiency, slide-out supply and exhaust air class Coarse 60 % (G4), ePM10 50 % (M5) or ePM1 55 % (F7) filters, drain pans and possibly also an a circulation damper with a servo drive or integrated air heaters and coolers.

Unit casing is divided into two versions:

DUPLEX 1500-6500 MultiEco-N are frameless construction, casing is made of painted metal sheet (colour RAL 9007) with 30 mm PIR insulation with heat transfer coefficient (λ = 0,024 W/mK).

DUPLEX 7500-9000 MultiEco-N are frame construction, casing is made of painted metal sheet (colour RAL 9007) with 45 mm mineral wool insulation with heat transfer coefficient (λ = 0,037 W/mK).

DUPLEX MultiEco-N ventilation units meet the requirements of the most stringent European standards:

- Casing properties according to EN 1886
- EC motors according to ErP 2015
- SFP < 0,45 W/(m³/h) according to PassivHaus*
- Hygienic requests according to VDI 6022
- Commision regulation (EU) requirements No. 1253/2014 (Ecodesign)



Advantages of DUPLEX MultiEco-N units:

- New design of ventilation units with excellent parameters
- Great thermal insulation of the casing (class T2)
- Reduced thermal bridging (class TB2)
- Filter side changing
 Elegant and efficient connections through the roof
- Compact dimensions
- Fase of installation
- Variable configuration of discharge ports
- Unified dimensions of ports
- Optional versions with a bypass and circulation damper
- High efficiency fans SFP < 0,45 W/(m³/h)*
- High heat recovery efficiency of the counterflow heat exchanger up to 93 %
- Recessed junction box
- Integrated control system including temperature sensors
- Integrated web server (aMotion regulation)
- Comprehensive design software
- Insulated duct extensions as an option

*in the defined working area



AVAILABLE MODIFICATIONS (CAN BE COMBINED)

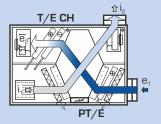
- B with built-in bypass damper
- C with built-in circulation damper
- with built-in electrical heater - E with built-in hot-water heater

- PT - CHF with built-in preheater

with built-in direct chiller

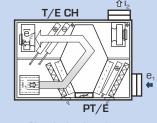
- CHW with built-in water-based chiller

OPERATING MODES OF DUPLEX MULTIECO-N UNITS



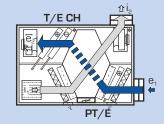
Ventilation with heat recovery with heating, cooling and preheating

- ... Fresh outdoor air suction
- ... Fresh filtered air outlet



Circulation heating or cooling

- □i₁
- ₽i
- ... Exhaust air suction ... Exhaust air outlet



Ventilation without heat recovery (via bypass)

T, PT/E ... Central heating / electrical heater connection

CH ... Cooling connection

SELECTION SOFTWARE



For the detailed design of DUPLEX series units, accessories and control systems we recommend using our selection software. You can find it on our website at www.atrea.eu.



<u>Altrear</u>

HEAT RECOVERY Tel.: +420 483 368 133 Fax: +420 483 368 112 E-mail: atrea@atrea.eu

ATREA s.r.o., Čs. armády 32 466 05 Jablonec n. Nisou Česká republika

V ENTILATION UN

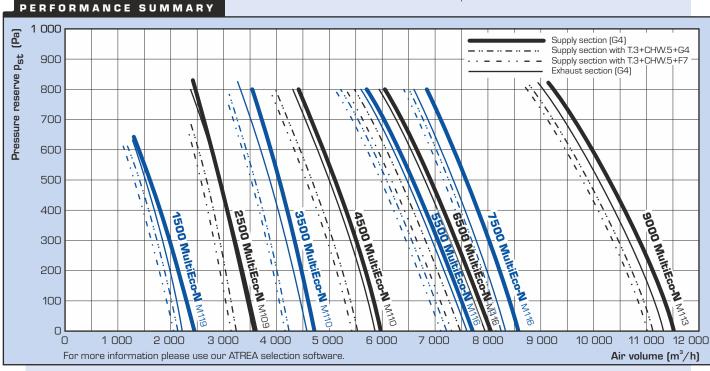
PERFORMANCE GRAPHS

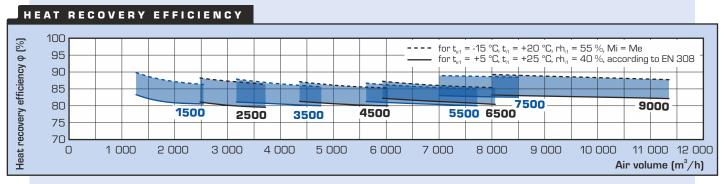
DUPLEX MULTIECO-N

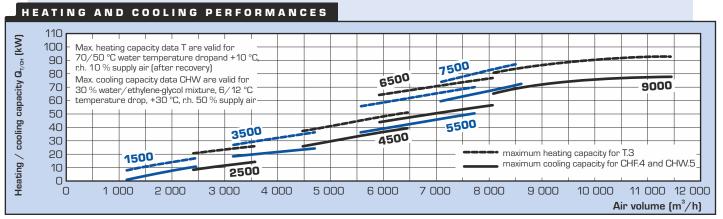
DUPLEX MultiEco-N		1500	2500	3500	4500	5500	6500	7500	9000
Supply air – max. 1)	m³h ⁻¹	2 500	3 600	4 700	5 900	7 600	7 800	8 600	11 500
Extraction air - max. 1)	m³h ⁻¹	2 300	3 650	4 600	5 750	7 650	7 900	8 300	11 300
Max. airflow according to ErP 2018 ⁵⁾	m³h ⁻¹	1 950	2 900	3 200	4 550	5 350	5 750	7 100	8 000
Heat recovery efficiency 2)	%	up to 93 %							
Number of versions and positions	_	see table "Mounting positions", page 4							
Weight 3)	kg	290-350	350-420	405-480	460-560	520-630	630-750	1 170-1 310	1 260-1 400
Max. power input	kW	1,5	2,5	4,4	4,4	6,5	6,5	6,6	8,9
Voltage	V	230	400	400	400	400	400	400	400
Frequency	Hz	50							
Revolutions	min ⁻¹	2 920	3 000	2 980	2 980	2 700	2 700	2 700	2 570
Heating output E low – max. 5)	kW	2,1	4,2	7,2	7,2	9,9	9,9	_	-
Heating output E high – max. 5)	kW	4,2	8,4	10,8	12,6	14,7	14,7	_	_
Heating output T – max. 4)	kW	18	27	36	46	67	75	85	90
Cooling output CHW – max. 4)	kW	9	12	22	30	39	46	67	72
Cooling output CHF – max. 4)	kW	10	13	25	37	41	50	55	60

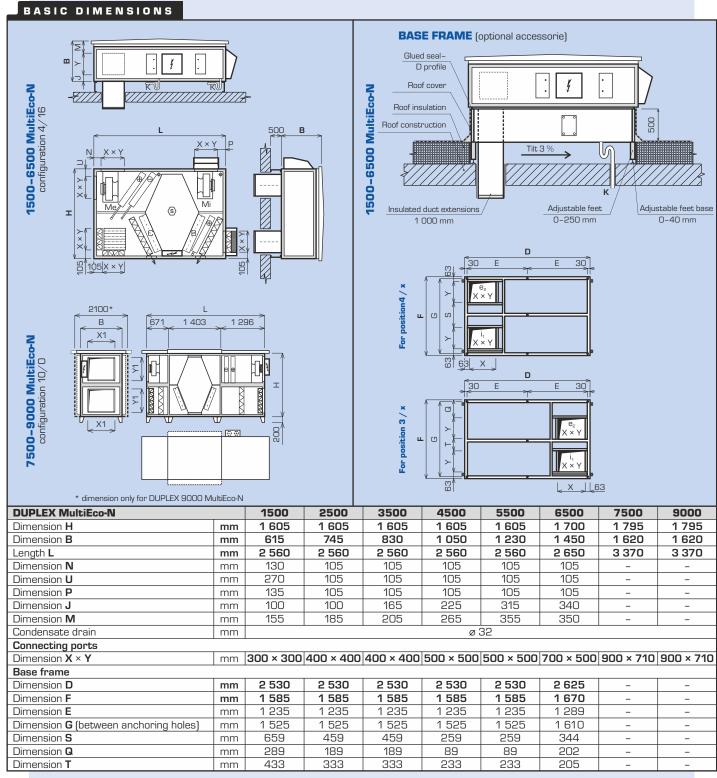
 $^{^{1)}}$ Maximum flow rate through units at zero external pressure $^{2)}$ According to air volume

³⁾ Depending on equipment ⁴⁾ Depending on register type, liquid and flow rates ⁵⁾ For detailed information please use our DUPLEX selection software.









Note: For detailed design and technical data we recommend using our dedicated selection software.

Outlet port e, N-20 Inlet port i, Inlet port e,

INSTALLATION AND VERSIONS OF DUPLEX MULTIECO-N

INSTALLATION VERSIONS AND CONNECTING PORTS

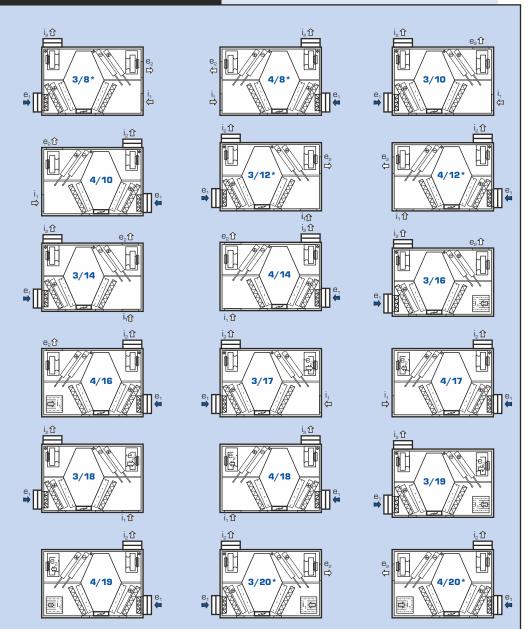
DUPLEX 1500 to 9000 MultiEco-N units are available in a range of versions to facilitate their installation on the roof (outside). Rooftop units enable to go through the roof which is an excellent solution that saves material and labour costs in ducting and also significantly saves the energy lost

Detailed drawings are shown in the summary table "Mounting positions". DUPLEX units are characterised by a wide range of accessories – the ports may be optionally fitted with flexible flanges, duct extensions or special hoods if required.

MOUNTING POSITIONS AND PORT CONFIGURATION

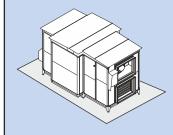
DUPLEX 1500-6500 MultiEco-N

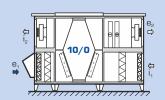


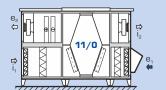


* DUPLEX 3500-6500 MultiEco-N with max. one coil

DUPLEX 7500-9000 MultiEco-N

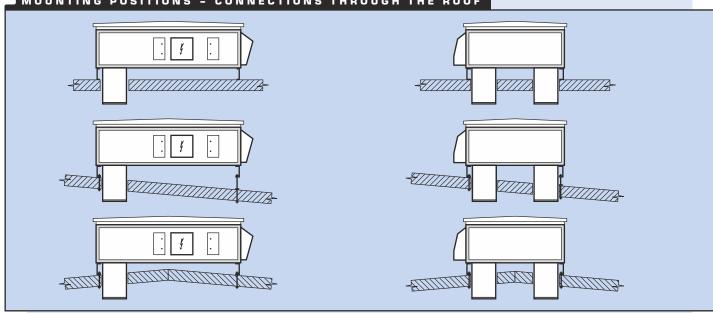






HANDLING SPACE



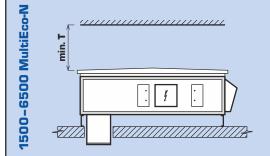


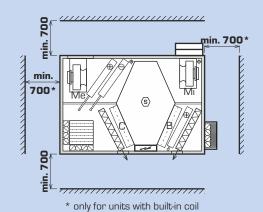
HANDLING SPACE

DUPLEX units must be installed with the prescribed handling space around the unit in mind.

Below the unit at least 150 mm must be left to install the DN 32

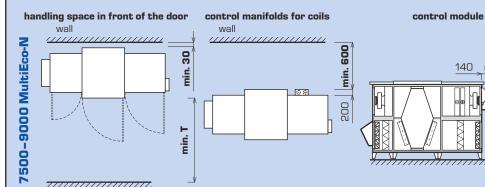
condensate drain line. This line must run through a U-bend at least 150 mm high into a sewer. Handling space in front of the unit must be maintained for replacing filters.





140

min. 600



Туре	T (mm)
DUPLEX 1500 MultiEco-N	600
DUPLEX 2500 MultiEco-N	700
DUPLEX 3500 MultiEco-N	800
DUPLEX 4500 MultiEco-N	1 000
DUPLEX 5500 MultiEco-N	1 200
DUPLEX 6500 MultiEco-N	1 400
DUPLEX 7500 MultiEco-N	1 600
DUPLEX 9000 MultiEco-N	1 600

ACOUSTIC POWER Lw AND ACOUSTIC PRESSURE

	W			D 3				
Туре	Working point	Acoustic power L _w [dB(A)]					Acoustic pressure L _{D3} [dB(A)]	
Type	working point	inlet e₁	inlet i₁	outlet e2	outlet i2	unit	at distance of 3 m	
DUPLEX 1500 MultiEco-N	1 500 m³/h (200 Pa)	57	57	87	87	60	40	
DUPLEX 2500 MultiEco-N	2 500 m³/h (200 Pa)	57	57	82	82	61	40	
DUPLEX 3500 MultiEco-N	3 500 m³/h (200 Pa)	58	59	87	88	59	38	
DUPLEX 4500 MultiEco-N	4 500 m³/h (200 Pa)	65	65	90	90	61	40	
DUPLEX 5500 MultiEco-N	5 000 m³/h (200 Pa)	67	67	96	95	51	31	
DUPLEX 6500 MultiEco-N	6 000 m³/h (200 Pa)	66	68	96	88	65	44	
DUPLEX 7500 MultiEco-N	7 500 m³/h (200 Pa)	65	69	91	92	73	51	
DUPLEX 9000 MultiEco-N	8 500 m³/h (200 Pa)	67	66	97	97	76	46	

DUPLEX MULTIECO-N - BASIC UNIT



DUPLEX 1500-6500 MultiEco-N

DUPLEX xxxx MultiEco-N

The compact unit consists of supply and exhaust fans in semispiral casing with anti-vibration mounting, removable counterflow air-to-air heat recovery core assembled from thin plastic plates, removable Coarse 60 % (G4), ePM10 50 % (M5) or ePM1 55 % (F7) supply and exhaust air filters, and a condensate pan with DN 32 flexible hose. Top doors enable easy access to all built-in components. Front doors for easy filters changing.

DUPLEX 7500-9000 MultiEco-N

The unit consists of 3 separate sections:

- 1 supply free-wheel fan with electric motors in anti-vibration mounting, removable supply filter Coarse 60% (G4), ePM10 50% (M5) or ePM1 55% (F7).
- 2 cross-flow heat recovery exchanger with an electric motor, a belt pulley and a belt
- 3 exhaust free-wheel fan with electric motors in anti-vibration mounting, removable exhaust filter Coarse 60 % (G4), ePM10 50 % (M5) or ePM1 55 % (F7).

A front door enables easy access to all built-in components and filters.

The units meet requirement in accordance with Commision regulation (EU) No. 1253/2014 (Ecodesign) in the defined working area.



Fans

Me.xxx; Mi.xxx

All units are equipped with high-efficiency fans (ebm-papst and Ziehl Abegg) with free-running impellers and backward curved blades. Whole range of DUPLEX 1500 to 9000 MultiEco-N fans meets the requirements of the European directive ErP 2015.



Heat recovery exchanger

S7.C

The only heat recovery core type made of plastic in counterflow arrangement with high efficiency - up to 93 %.

DUPLEX MULTIECO-N - MODIFICATION DESCRIPTION



By-pass ("B")

B.

By-pass of the plate heat recovery core on supply air side. By-pass consists of an opposed-blade damper and an actuator. It is fitted next to the recovery core inside the unit; it does not increase size of the unit.

The standard actuator is BELIMO 24 V; other types are available upon request.



Mixing damper ("C")

C.x

The mixing damper is used to mix exhaust and supply air. Circulation valve consists of an opposed-blade damper and actuator. It is fitted next to the recovery core inside the unit, it does not increase the size of the unit.

The standard actuator is BELIMO 24 V; other types are available upon request.



Hot water heating coil ("T")

T

Built-in water-to-air three-row (possibly five-row) heating coil; made of copper pipes and aluminum fins. Designed for systems up to $110\,^{\circ}$ C and $1,0\,^{\circ}$ MPa. The coil is standardly equipped with flexible connection and a steam-gas capillary thermostat for freeze protection. Units in modification T (with heating coil) must be equipped with e_1 supply air shutoff damper; an actuator with spring-return function is reccommended. A coil hydraulic kitfor heating capacity control of RE-TPO4 or RE-TPO3 type can be supplied with the coil upon request. Due to roof installation we strictly recommend to use non-freezing liquid.



Electric heating coil ("E")

E.

Integrated electric heating coils consist of PTC (Positive Temperature Coefficient) cells; they are generally used to heat up supply air. By default, electric heating coils always include protective thermostats (operational as well as emergency with manual reset) and regulation module KM featuring power switching elements with so called "zero" switching function (SSR). Built-in electric heating coils are offered in the 1500–6500 MultiEco-N units in two power options (basic and powerful). For more information please refer to the selection software DUPLEX.



Direct expansion (DX) coil ("CHF")

CHF.x

A built-in coil made of copper pipes and aluminum fins, including a condensate pan with individual condensate drainage and a pressure switch for freeze alarm. Three- or four-row coils with various evaporate temperature are chosen depending on capacity required, refrigerant type and air parameters. Optionally it is possible to deliver double-circuit evaporator in division 1:1 or 1:2, or completely atypical with needed capacity.



Chilled water cooling coil ("CHW")

CHW

A built-in coil made of copper pipes and aluminum fins, including a condensate pan with individual condensate drainage. Three- or five-row coils are chosen depending on capacity required, cooling medium type and air parameters. The cooling coil can be equipped with the R-CHW2 or R-CHW3 hydraulic kit on request.



Integrated pre-heater ("PT")

PT.x

Built-in water-to-air three-row heating coil; made of copper pipes and aluminum fins. Designed for systems up to 110 °C and 1,0 MPa. Non-freezing liquid must be used.

OTHER OPTIONAL ACCESSORIES (BASIC OVERVIEW)

Ке.ххх: Кі.ххх Shutoff damper e,; i,

Shutoff dampers standardly fitted with BELIMO actuators are located in the air inlet port. The following damper types are available:

- fresh air damper e, mandatory for C modification (with mixing damper) and T, PT modification (with heating coil)
- exhaust air damper i,



Air filtration

Fe.xxx; Fi.xxx

All DUPLEX MultiEco-N units can be equipped with supply or exhaust air filtration of ePM10 50 % (M5) or ePM1 55 % (F7) classes instead of standard Coarse 60 % (G4) class. Pressure drop of the filter is then 50 to 100 Pa (clean filter) depending on air flow rate, unit type and dirt accumulated.

RE-TPO.x



Heating coil hydraulic kit

Its function is to control heating capacity of a heating coil. It consists of a three-speed pump, two globe shutoff valves and connection pipes. Further equipment depends on the type:

- RE-TPO4 four-way mixing valve with an actuator for digital control system
- RE-TPO3 three-way mixing valve with an actuator for digital control system

R-CHW.x

Cooling coil hydraulic kit



Its function is to control cooling capacity of a chilledwater cooling coil. It always consists of two globe shutoff valves and connection pipes. Further equipment depends on the type:

- R-CHW3 three-way mixing valve with an actuator
- R-CHW2 throttling valve with an actuator for digital control system



Hot water heating coil (TPO)

Separately supplied coil for installation into round

It is suitable for cramped locations, where it is impossible to put the coil inside the unit, as well as for rooftop units.

The coil is standardly equipment with the steam-gas capillary thermostat.



Electric heating coil (EPO-V)

Separately supplied heating coil to be fitted into round or rectangular duct. Capacities and diameters can be found in respective catalogue sheets.



Spare cartride

Replacement filter cartridges in different sizes based on the unit type. Available in Coarse 60 % (G4), ePM10 50 % (M5), ePM1 55 % (F7) filtration



Flexible

connections Ports can be equipped with flexible connections upon

H.P



CF.XXX

FK.x

Constant air flow and pressure

Manometers reading fan pressure together with controls, enables intelligent fan control of preselected airflow. This accessory assumes the unit is equipped with digital controls of aMotion type. Using a second manometer (optional accessory) in the supply air duct enables the user to control constant pressure in the supply duct.



Insulated duct extension

Rectangular duct extension for connection through the roof. The casing is made from sandwich panels with mineral insulation. Standard lenght is 1 m.



MFF

Tube manometers

Accessory for filters for simple view of current pressure drop. The tube manometers are obligatory for hygienic unit design in accordance with the





Dismountable base frame with integrated PIR (30 mm) insulation and service doors. Standard heigh 500 mm, others on request. Available only for DUPLEX 1500-6500 Multi-N Rooftop



The MultiEco-N units can be equipped with adjustable feet (alternative to base frame).



Special hoods

Special weatherproof hoods for inlet (e₁) and outlet (i₂) ports. The hood for e₁ port in combine with integrated droplet eliminator.

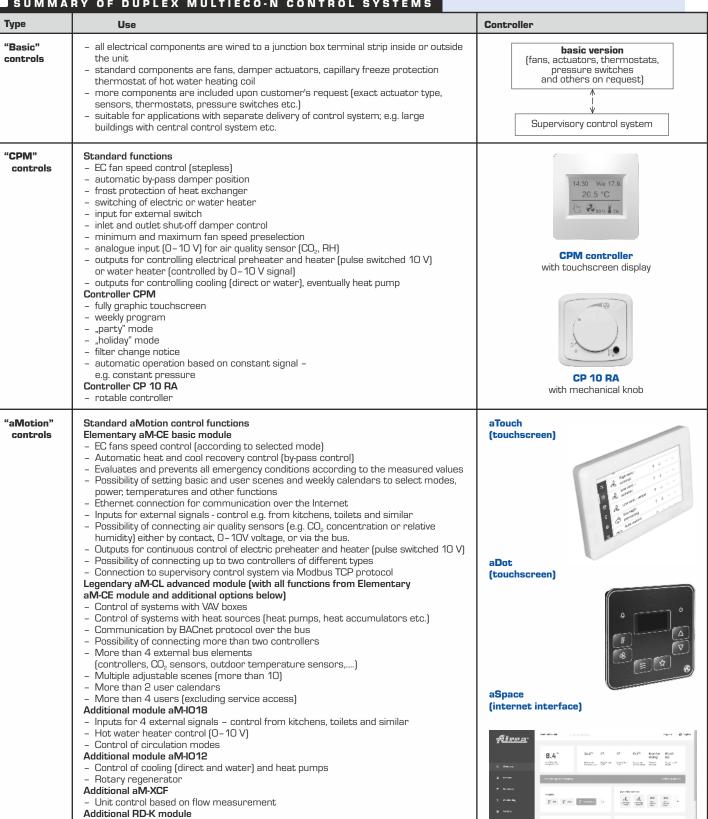
DUPLEX MultiEco-N units are delivered with basic control components or with complete control systems.

There are three types of control systems available (Basic, CPM and aMotion) according to customer needs and an application. The systems also include variety of sensors (temperature, humidity, air quality, CO₂) for effective operation control.

Features of the control systems

- selection of the most suitable and efficient control system at the lowest cost, depending on the particular application
- control system is integrated with the unit, most components are already wired and checked in factory, thus reducing the risk of incorect wiring
- no control system project documentation is necessary for standard cases, standardized solutions can be used
- simple wiring, system simplicity, error indication
- qualified technical support and consulting

SUMMARY OF DUPLEX MULTIECO-N CONTROL SYSTEMS



Additional inputs and outputs significantly expanding the control system functionality

Connection to the superior system via BACnet or KNX protocol

BACnet / KNX converter